

Manual Operation Kit - AV-ACC-MK

Operate your vise through the control a one Touch action, a simple push-pull valve



GETTING TO KNOW YOUR OPERATIONS KIT:



One Touch Action - Push/Pull Valve



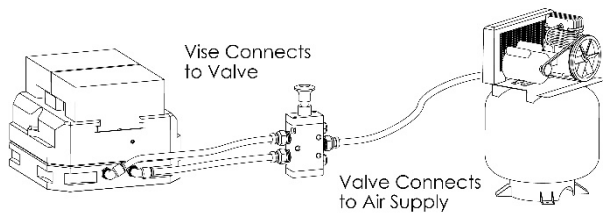
Regulator



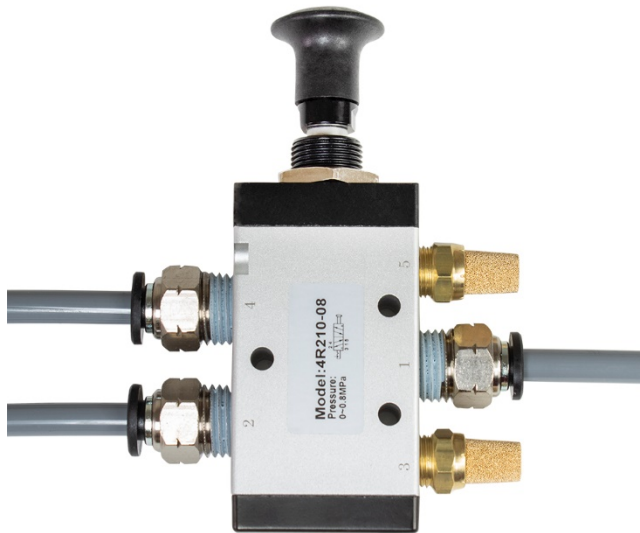
Hardware

SETTING UP YOUR ONE TOUCH ACTION:

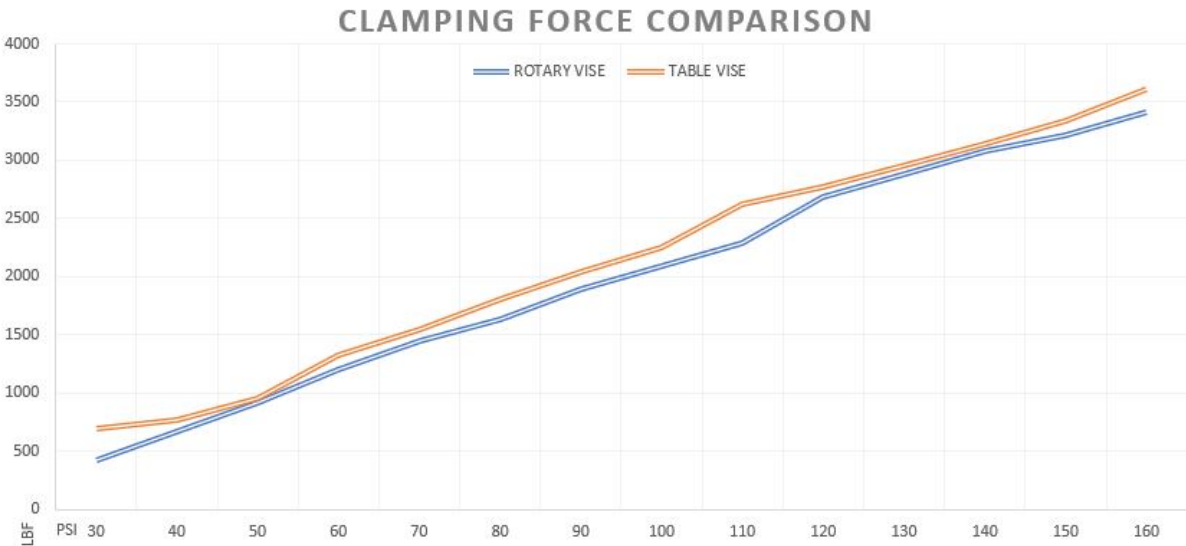
1. Connect Port 1 to regulated air supply.
2. Connect Port 2 to left Port on Vise Base.
3. Connect Port 4 to right Port on Vise Base.



Air flow thru regulator



Your operations kit and vise are set up and connected. You can begin to actuate the jaws. Make sure the vise has regulated air supply. Adjust the regulator's PSI to the desired clamping force.



Ensure regulator is supplied with shop air or machine air, set the pressure to the desired clamping force.

OPERATING YOUR VISE:

Utilizing the included Push-Pull valve, depress the button and the jaws will close, pull up on the button to open the jaws.

When changing your jaws to run different work, place the switch to the open position. Slide jaws outward to remove. Install your new jaws in the reverse order and you're ready to go.